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Precision Technology

MX80 Series Miniature Tables





ENGINEERING YOUR SUCCESS.



Parker Facility in Offenburg, Germany Manufacturing and Service for Precision Components in Europe









Precision Automation

Applications and industries integrating precision motion control have requirements that exceed most motion product capabilities - levels of accuracy, repeatability, straightness, flatness and orthogonality that demand specialized product designs and manufacturing capabilities. With more than 25 years of product design and manufacturing experience in the most demanding precision motion markets, Parker is ready to provide the products and systems to serve our customers' most challenging needs.

Customization and Services

Unlike many other motion technologies, precision electromechanical applications often require custom solutions. Many solutions are complete one-of-a kind systems.

Our experienced engineers and technicians provide:

- Application advice
- Product sizing and selection, including mechanics, motors, drives and controls
- System design
- System manufacturing including testing and axis alignment
- System commissioning
- System maintenance

Parker Precision Automation customers can receive many optional services such as:

- 3D Custom assembly drawings
- Matches motor control systems
- Life-load diagrams
- Customized cabling systems

Advanced Manufacturing Capabilities

Our advanced manufacturing and assembly process allows us to build quality and consistency into every element of your motion system. Each mechanical system is fully assembled prior to shipment and each component is properly handled to protect finish and appearance. While providing advanced manufacturing capabilities, we also strive to maintain the industry's best lead times for precision motion products. **Performance and specifications are verified with state-of-the-art testing, including**

- Cleanroom-approved versions - Parker is equipped with in house particulate testing facilties to certify materials for cleanroom ratings.
- **EMI testing** Parker has an EMI test chamber, which allows us to test equipment to verify levels of electromagnetic interference.
- Precision Metrology Lab When precision is critical to your process, you need validated, proven performance data. Parker certifies all precision-grade positioners using state-of-the-art laser interferometers, and provides reports to validate accuracy and bidirectional repeatability.

Parker Automation Technology Centers

Parker Automation Technology Centers are a network of premier product and service providers who can serve you locally for your automation needs. Each Automation Technology Center is certified to have completed significant product training and has the ability to provide subsystem solutions with local support. Parker Automation Technology Centers are located throughout Europe, and are served by our European manufacturing facility in Offenburg, Germany.

Selectable Levels of Integration

Parker's **Selectable Levels of Integration** is a philosophy of product development and management that allows the machine builder to select an appropriate system, subsystem, or component to meet a specific need. Parker has solutions for machine builders of all types, from those who want a complete integrated system to those who want to build their own system from "best of breed" components.

Systems

Machine builders and OEMs often choose to integrate a complete electromechanical system into their machine. They have confidence in knowing that our knowledge, experience, and support will ensure that their goals are met. Minimal design engineering ensures component compatibility from a single source.

Subsystems and Bundled Products

For a cost-effective and efficient solution, Parker offers bundled or kitted systems. We can combine motors, gearheads, and positioning systems to deliver a configured subsystem ready for installation. Parker configuration and setup software accommodates the rest of the product line, making startup a snap. Combining this with our custom product modification capabilities gives the machine builder an economical custom-fit solution, with reduced engineering effort, straightforward integration, and modular compatibility.

Component Products

We offer the broadest range of linear and rotary motion products available for automation systems. If you have the capability and experience to develop your own systems, our innovative, easy-to-use products will help you get the job done. Parker provides short lead times, large selection, and proven reliability.

MX80 Series

www.parker-eme.com/mx80

MX80L Features

www.parker-eme.com/mx80l

MX80L Linear Motor Driven Stages

- Miniature size
- Acceleration 49 m/s²
- Short settling times
- Submicrometer precision
- High velocity 2 m/s
- Multi-axis platform

Miniaturization of fiber optics, photonics, electronics and biomedical processes has driven the need for smaller and more efficient positioners. Parker's MX80 miniature stage, the smallest linear servomotor driven positioner in the industry, is loaded with high-performance features for both rapid linear translation and precise positioning of lighter loads in small work envelopes.

Designed for today's 24/7 production demands, the MX80 has redefined "high-throughput automation" in the world of miniature positioners.



Features

- Low profile miniature size (25 mm high x 80 mm wide)
- Linear Servo Motor Drive
- Six linear encoder resolutions (0.01 μm to 5.0 μm)
- 25, 50, 100, 150 and 200 mm travels
- Cross roller bearing (zero cage creep design)
- Precision or standard grade
- Cleanroom and low ESD options
- Fully adjustable home and limit sensors

- Dowel holes for repeatable payload mounting
- Master reference surface to travel path
- Plug-in intelligent drive
- Pneumatic Z-axis counterbalance
- No moving cables

Cross roller bearings

provide high stiffness and extremely smooth linear translation. A rack and pinion anti-cage creep design within the bearing races prevents cage creep even at 49 m/s² acceleration, or with cantilevered loads.

Optical linear encoders

are available in six standard resolutions (10 nm, 20 nm, 0.1 μ m, 0.5 μ m, 1.0 μ m, 5.0 mm) and is fully integrated within the body of the stage. The non-contact design offers long life and clean operation.

Linear servo motors

features a patent pending ironcore design that provides high thrust density for linear acceleration to 49 m/s² and velocities to 2 m/s. The non-contact design offers long life and clean operation.

Master teference durface

is a feature unique to the MX80 that enables customers to align their process to the actual travel path within micrometer.

Home/limit sensors

are magnetic sensors completely housed within the body of the stage, and fully adjustable over the entire travel range.

High performance in a small package

While the MX80 is small in size, it is large on performance and reliability. All key components are "built-in" residing within the body of the stage to provide a clean looking, reliable, unobstructed package. At the heart of the MX80 is an innovative noncontact linear servo motor (patent pending). This direct drive motor has been optimized for force, speed, and acceleration, to deliver outstanding performance and response. A highprecision non-contact linear encoder



provides submicrometer resolution, repeatability and accuracy. Selectable resolutions range from 10 nm to 5 µm. Precision ground cross roller bearing sets with a zero cage creep feature provide extremely smooth, precise linear translation. Digital Hall effect travel limit and home sensors are conveniently designed into the unit for easy adjustment over the entire travel of the stage. Although there are no moving cables, a meter of highflex cabling is included and wired directly into the units. This high-flex cabling addresses cable flexing concerns associated with the second or third axis in multi-axis system.

Zero cage creep feature

High acceleration and smooth translation are both desired attributes in a linear-motor stage. The cross roller bearing system found in the MX80 provides extremely smooth linear translation, and with an anti-cage

creep design, operates very well in high acceleration applications. This design employs a rack and pinion feature within



the bearing races to eliminate bearing creep. As a result, the MX80 performs well, even at 49 m/s^2 acceleration.

Tooling features

Innovative tooling features make mounting and alignment much quicker and easier.

- A hardened steel master reference surface is provided along the side of the stage to allow fixturing or other tooling elements to be precisely aligned with the actual travel path.
- Two dowel pin holes are provided on the carriage top and base for repeatable mounting of positioner or tooling.



MX80LP Precision Series

- Acceleration 39.2 m/s²
- Repeatability to ±0.4 µm
- Straightness 4 µm
- Steel body construction
- Precision ground mounting and bearing surfaces
- Electroless nickel protective finish

Precision grade models are designed for high-performance applications requiring the highest degree of positioning accuracy. They offer a steel body design with precisely ground mounting surfaces & bearing ways. They include higher resolution linear encoders, and are slope corrected, laser tested and certified for optimum precision.



MX80LS Standard Series

- Acceleration 49 m/s²
- Repeatability to ±0.8 µm
- Straightness 6 µm
- Steel body construction
- Light weight aluminum body
- Low luster black anodize finish

Standard grade units offer a lower cost alternative for applications requiring high throughput performance with less demanding positioning requirements. They are constructed of high alloy aluminum, providing a lighter weight design which can accelerate to 49 m/s².



MX80L Technical Data

	Unit	МХ	80LP Pre	cision Gr	ade		MX80LS	Standar	d Grade	
		T01	T02	T03	T04	T01	T02	T03	T04	T05
Travel	[mm]	25	50	100	150	25	50	100	150	200
Continuous force	[N]	4	4	8	8	4	4	8	8	8
Peak force	[N]	12	12	24	24	12	12	24	24	24
Continuous current	[A _{rms}]	0.8	0.8	1.6	1.6	0.8	0.8	1.6	1.6	1.6
Peak current**	[A]	2.4	2.4	4.8	4.8	2.4	2.4	4.8	4.8	4.8
Force constant	[N/A _{rms}]	5.51	5.51	5.51	5.51	5.51	5.51	5.51	5.51	5.51
Nominal load	[kg]	8	8	8	8	8	8	8	8	8
Max. speed Encoder resolution: 5.0 μm 1.0 μm 0.5 μm 0.1 μm 0.02 μm 0.01 μm Sine Cosine	[mm/s]	1100 1100 1100 300 60 30 1100	1500 1500 1500 300 60 30 1500	2000 2000 1500 300 60 30 2000	2000 2000 1500 300 60 30 2000	1100 1100 1100 300 60 30 1100	1500 1500 1500 300 60 30 1500	2000 2000 1500 300 60 30 2000	2000 2000 1500 300 60 30 2000	2000 2000 1500 300 60 30 2000
Max. acceleration	[mm/s ²]	1544	1544	1544	1158	1930	1930	1930	1544	1175
Bidirectional repeatability* Encoder resolution: 5.0 µm 1.0 µm 0.5 µm 0.1 µm 0.02 µm 0.01 µm Sine Cosine	[µm]	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.5 ± 0.4 ± 0.4 ± 0.4	± 10.0 ± 2.0 ± 1.0 ± 0.7 ± 0.5 ± 0.5 ± 0.5
Positional accuracy* Encoder resolution: 5.0 μm 1.0 μm 0.5 μm 0.1 μm 0.02 μm 0.01 μm Sine Cosine	[µm]	13 5 4 3 3 3 3 3	14 6 5 4 4 4 4	15 7 6 5 5 5 5 5	15 7 6 5 5 5 5 5	25 15 12 12 12 12 12 12 12	30 20 15 15 15 15 15 15	35 25 20 20 20 20 20 20	35 25 20 20 20 20 20 20	35 25 20 20 20 20 20 20 20
Straightness & flatness	[µm]	4	4	5	6	6	6	10	12	14
Duty cycle	[%]	100	100	100	100	100	100	100	100	100
Unit weight	[kg]	0.590	0.590	1.027	1.345	0.475	0.475	0.875	1.125	1.370
Carriage weight (unloaded)	[kg]	0.282	0.282	0.509	0.676	0.213	0.213	0.405	0.537	0.695

** based on a winding temperature of up to 60 °C for a period of T01, T02: 1.2 s T03, T04, T05: 5 s * Notes on the MX80LP:

- Measured at the carriage center, 35 mm above the mounting surface @ 20 °C with no load. Unit bolted to granite surface, flat to within 1 μm/300 mm.
- (2) Total accuracy and bi-directional repeatability over full travel (peak to peak).
- peak).(3) Precision grade with slope correction value. Consult factory if better accuracy is required.

* Notes on the MX80LS:

(1) Total accuracy and bi-directional repeatability over full travel (peak to peak).

MX80L Life / Load Diagrams



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MX80L Options & Accessories

Simple configuration digital drive options

Tuning is easy and intuitive for users and is available via a variety of methods. The motor and loading information must be known by the drive to determine the baseline tuning gains. These are simple parameter entries the user can complete with the help of several Parker tools. Seamless integration of drives and controls ensures performance matched functionality of the completed motion system.

ViX Intelligent Servo & Microstepping Drives/ Control

The ViX servo and microstepping drives are the perfect drive solution to be paired with the MX80 family. These drives use advanced field oriented digital control technology to enhance dynamic performance and improve efficiency. In addition to servo and microstepping versions, the ViX family is offered with different levels of control.

ViX Servo Drive/Control Order separately

XL-PSU Power Supply Module Accessory Order separately

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The Parker XL-PSU power supply offers a convenient way of powering a ViX series servo drive.

Compax3 Intelligent Servo Drives/Controllers Order separately

With a Compax3 series drive, a transformer must be used. Parker provides a suitable transformer. **Part number: TO255**





"Plug & Play" cable options

Order codes: CMxx

"User convenience" is high on the list of cable attributes found in the MX80. The high-flex cabling and connectors are reliable, durable and offer easy hook-up for "plug and run" installation.



- High-flex cables
- Plug-in compatibility with ViX drive
- CE compliant connectors and shielding
- Color coded jackets and labeling
- Connectors simplify installation

Encoder options

Order codes: Ex

A non-contact linear optical encoder provides a quadrature output and offers resolution ranging from 10 nm to 5 μ m. On the MX80L, the encoder is internal to the stage body. There is no increase to the footprint of the unit and no additional external cabling is required.

Home and limit sensor options Order codes: Hx, Lx

Magnetic home and limit sensors are completely housed within the body of the stage. An innovative design adds functionality without sacrificing geometry. Sensor triggers can be easily adjusted over the travel. The output format is an open collector type capable of sinking up to 50 mA, and be set as N.O. or N.C.:

For additional information, please refer to the internet www.parker-eme.com or contact us.

Cleanroom option

Order codes: Rxx

Both precision and standard grade products can be prepared for cleanroom compatibility. Preparation



involves material changes, element modification and cleanroom compatible lubricants. MX80L and MX80S stages with this option are class 10 cleanroom compatible. When applying an XY or XYZ combination in a cleanroom environment, moving wires need to be considered - please consult a Parker application engineer.

System orthogonality option Order codes: Sx

In any multi-axis positioning system, the perpendicular alignment of the axes must be clearly specified. Degree of orthogonality defines the perpendicular alignment of axis one to another. The MX80 offers two choices for orthogonality. As standard, perpendicularity is held to within 60 arc

seconds. For more exacting applications the MX80 can be optioned for 15 arc seconds orthogonality.



Pneumatic accessory package

This accessory is offered for use with the pneumatic counterbalance option. It consists of a pre-filter, a pressure regulator, a coalescing filter, and a

precision regulator to precisely regulate air pressure and remove oil, water



or debris down to 3 µm. Part number: 002-2236-01

Low ESD finish

Order codes: Rxx

An optional low ESD electroless nickel or Armoloy coating is offered



for improved electrically conductivity, providing a low resistance to ground path for electric discharge.

Z-axis counterbalance option Order codes: Xx

A pneumatic Z-axis counterbalance is offered to prevent a sudden load drop if power to the motor is interrupted. A controlled vertical force is applied to the stage top to negate the effect of gravity

and achieve equilibrium. A precisely regulated clean air supply of 0 to 413.7 kPa is required for operation.



Z-axis bracket accessory

Lightweight aluminum Z-brackets are available for easy construction of vertical axis combinations.



 Standard model order numbers:

 25 & 50 mm:
 002-2238-01100 &

 150 mm:
 002-2240-01

 Order number with ESD-protection:

 5 & 50 mm:
 002-2239-01100 &

 150 mm:
 002-2241-01

Environmental protection option

Both precision and standard grade units have a hard coat protective finish. The precision units have a hard coat (Rc 78) satin chrome finish, and the standard units have a low luster black anodized finish.

MX80L Dimensions

T01, T02, T03, T04 T05 M4 x 0.7 thread x 4.0 deep. (max.) QTY: H (top) 6 0 ۲ M4 x 0.7 thread 0 x 4.0 deep. (max.) QTY: 24 (top) 0 4.0 ^{+0.012}_{-0.000} dowel pin h<u>oles</u> Qty: 2 (top) Ė 0 0 Ø ¢ 0 ¢ 0 ¢© đ 6 0 0 Z-axis 4.0 +0.012 -0.000 dowel pin holes ¢ Q ø 0 ٥ Ø 0 ٥ Qty: 2 (top) ø 35.0 ¢ Ø •0 È 0 0 24.0 0 0 ¢©+ ţ + © 0 25.0 (typical) 0 0 260.0 0 0 + 0++0+ Ć 60.0 b k ÷ 0 255.0 0 0 B 0 ۵ 0 24.0 Μ 153.0 0 ð Ŧ 43.1 0 6 (centere 50.0 ed) 130.0 50.0 (typical) 0 (centered) ____70.0 100.0 0 6 83.0 (ce ntered) 0 126 1.8 (limit/home 0 ¢ 30.0 80.0 0 -\$ option) 5.0 16.0 ___ 15.0 ^{25.0} \odot 1 43.1 (centered) 7.0 70.0 - 50.0 (centered) (centered) 50.0 - 70.0 -(centered) (centered) 1.8 (limit/home - 80.0 Ċ option) <u>15</u>0 25.0 ୭୦ Ď Ø Ó Ń 7.0 70.0 (centered) _____ 50.0 ____ (centered) Ó **0** ter balance 25.0 ø 0 6 0 4.0 30.0 dowel pin holes Qty: 2 (base) 6 Ø 0 0 0 0 0 Ø 80'0 0 4.5 drill thru Ø 8.0 x 5.0 deep 105.0 000 6 ø 165.0 counterbore (far side) Qty: J (base) 15.0 0 0 ¢. ø 230.0 0 0 0 Ó 0 50,0 Ø 0 ŕø 0 4.0 ^{+0.012} -0.000 dowel pin holes_ Qty: 2 (base) 15.0 0 0 0 0 0 0 4.5 drill thru Ø 8.0 x 5.0 deep counterbore (far side) Qty: 12 (base)

Dimensions [mm]



	Dimensions [mm]
Travel	Z
25	166
50	166
100	251
150	326
200	-

Pneumatic vertical axis coun-



	Dimensions [mm]
Travel	Х
25	156.6
50	156.6
100	230.6
150	310.6
200	-

		Dimensions [mm]									
Travel	Α	В	С	D	Е	F	Н	J	K	Μ	Ν
25	80	15	5	70	—	—	10	4	22.5	22	27.5
50	80	15	5	70	—	-	10	4	22.5	22	27.5
100	160	30	10	35	70	35	18	8	62.5	16	67.5
150	210	30	5	65	70	65	22	8	87.5	16	92.5

MX80S Features

www.parker-eme.com/mx80s

MX80S Ballscrew and Leadscrew Driven Stages

- Miniature Size low profile (35 mm high x 80 mm wide)
- Normal or cleanroom environments
- 25, 50, 100, 150 mm travels
- Multi-axis platform
- Ballscrew or Leadscrew Drive
 Options

Features

- · Low profile miniature size
- Up to 123 N axial thrust
- 19.62 m/s² acceleration
- Cross roller bearing (zero cage creep option)
- Stepper or servo motor driven
- Digital limit/home system
- Optional linear encoder
- Cleanroom preparation option
- Low ESD option for electrically sensitive applications

The MX80S miniature positioner is the screw driven member of Parker s MX80 family. Like its counterparts, the MX80L linear motor driven stage and MX80M manual stage, the MX80S is designed for applications requiring reliable linear positioning in space restricted applications. It is the complementary product that bridges the product spectrum between the high dynamic linear motor performance of the MX80L, and the manual precision of the MX80M. The MX80S can be supplied with a high-efficiency leadscrew drive capable of reaching 200 mm/s velocity, or a precision

Cross roller bearings

provide high stiffness and extremely smooth linear translation. A rack and pinion anti-cage creep design within the bearing races prevents cage creep even at 49 m/s² acceleration, or with cantilevered loads. ground ballscrew drive offering axial thrust to 123 N.

The leadscrew drive employs a PTFE coated leadscrew with a preloaded nut to produce extremely smooth linear translation. A choice of three leads provides improved opportunity for matching desired velocity/resolution requirements.

The 2.0 mm lead ballscrew driven stage offers high performance 24/7 operation with a thrust load capacity of 123 N and velocity to 100 mm/s at 100 % duty cycle.





Ballscrew drive

Ballscrew drive or leadscrew drive The 2.0 mm lead ballscrew driven stage offers high performance 24/7 operation with a thrust load capacity of 123 N and velocity to 100 mm/s at 100 % duty cycle. Leadscrew driven stages are available with 1, 2 or 10 mm leads. The PTFE coated leadscrew provides extremely smooth linear translation at velocities up to 200 mm/s.

Master reference surface / is a feature unique to the MX80 that enables customers to align their process to the actual travel path within micrometer.

Home/limit sensors

are magnetic sensors completely housed within the body of the stage, and fully adjustable over the entire travel range.

MX80S Technical Data

	Unit	МХ	80S Leac	Iscrew D	rive	МХ	80SP Bal	Iscrew D	rive
_	r 1	T01	T02	T03	T04	T01	T02	T03	T04
Travel	[mm]	25	50	100	150	25	50	100	150
Nominal load	[kg]	8	8	8	8	8	8	8	8
Axial thrust force	[N]	44	44	44	44	123	123	123	123
Breakaway torque	[Nm]	0.021	0.021	0.021	0.021	0.050	0.050	0.050	0.050
Running torque 1.0 mm lead 2.0 mm lead 10.0 mm lead	[Nm]	0.028 0.028 0.021	0.028 0.028 0.021	0.035 0.035 0.021	0.035 0.035 0.028	 0.085 	 0.085 	 0.085 	 0.085
Inertia(without motor and coupling) 1.0 mm lead 2.0 mm lead 10.0 mm lead	[10 ⁻⁷ kgm ²]	1.47 1.62 6.34	1.47 1.62 6.34	2.42 2.68 11.30	3.06 3.42 14.90	 4.19 	 4.19 	 6.08 	 7.68
Screw speed (max)	[S ⁻¹]	20	20	20	20	50	50	50	50
Screw diameter	[mm]	6.35	6.35	6.35	6.35	8.00	8.00	8.00	8.00
Maximum speed 1.0 mm lead 2.0 mm lead 10.0 mm lead	[mm/s]	20 40 200	20 40 200	20 40 200	20 40 200	_ 100 _	_ 100 _	_ 100 _	 100
Bidirectional repeatability* 1.0 mm lead 2.0 mm lead 10.0 mm lead	[µm]	±5.0 ±5.0 ±10.0	±5.0 ±5.0 ±10.0	±5.0 ±5.0 ±10.0	±5.0 ±5.0 ±10.0	_ ±1.5 _	 ±1.5 	_ ±1.5 _	_ ±1.5 _
Positional accuracy* 1.0 mm lead 2.0 mm lead 10.0 mm lead	[µm]	30 30 35	45 45 50	75 75 80	100 100 105	— 10 —	— 15 —	 18 	 20
Straightness & flatness	[µm]	8	12	16	20	8	12	16	20
Screw efficiency 1.0 mm lead 2.0 mm lead 10.0 mm lead	[%]	40 59 78	40 59 78	40 59 78	40 59 78	 90 	 90 	 90 	 90
Bearing friction coefficient	-	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003
Duty cycle	[%]	50	50	50	50	100	100	100	100
Unit weight Table only With 2-stack stepper	[kg]	0.597 0.748	0.597 0.748	1.003 1.154	1.268 1.419	0.694 0.845	0.694 0.845	1.114 1.265	1.392 1.513
Carriage weight (unloaded)	[kg]	0.194	0.194	0.353	0.471	0.291	0.291	0.464	0.595

* Notes: MX80SS (leadscrew)

- (1) Measured at the carriage center, 35 mm above the mounting surface @ 20 °C with no load. Unit bolted to granite surface, flat to within 1 µm/300 mm.
- (2) Total accuracy and bi-directional repeatability over full travel (peak to peak).

* Notes: MX80SP (Ballscrew drive)

- Measured at the carriage center, 35 mm above the mounting surface @ 20 °C with no load. Unit bolted to granite surface, flat to within 1 µm/300 mm.
- (2) Total accuracy and bi-directional repeatability over full travel (peak to peak).
- (3) Repeatability valid with M21 servo motor.

MX80S Options & Accessories

Simple configuration digital drive options

Tuning is easy and intuitive for users and is available via a variety of methods. The motor and loading information must be known by the drive to determine the baseline tuning gains. These are simple parameter entries the user can complete with the help of several Parker tools. Seamless integration of drives and controls ensures performance matched functionality of the completed motion system.

ViX Intelligent Servo & Microstepping Drives/ Control

The ViX servo and microstepping drives are the perfect drive solution to be paired with the MX80 family. These drives use advanced field oriented digital control technology to enhance dynamic performance and improve efficiency. In addition to servo and microstepping versions, the ViX family is offered with different levels of control.



ViX Servo Drive/Control Order separately

ViX Micro Stepper Drive/Control Order separately

XL-PSU Power Supply Module Accessory Order separately

The Parker XL-PSU power supply offers a convenient way of powering a ViX series servo drive.



"Plug & Play" cable options

Order codes: CMxx

"User convenience" is high on the list of cable attributes found in the MX80. The high-flex cabling and connectors are reliable, durable and offer easy hook-up for "plug and run" installation.

· High-flex cables



- Plug-in compatibility with ViX drive
- CE compliant connectors and shielding
- Color coded jackets and labeling
- Connectors simplify installation

Encoder options

Order codes: Ex

A non-contact linear optical encoder provides a quadrature output and offers resolution ranging from 10 nm to 5 μ m. On the MX80L, the encoder is internal to the stage body. There is no increase to the footprint of the unit and no additional external cabling is required.

Home and limit sensor options Order codes: HxLx

Magnetic home and limit sensors are completely housed within the body of the stage. An innovative design adds functionality without sacrificing geometry. Sensor triggers can be easily adjusted over the travel. The output format is an open collector type capable of sinking up to 50 mA, and be set as N.O. or N.C.:

For additional information, please refer to the internet www.parker-eme.com/mx80s or contact us.

Cleanroom option

Order codes: Rxx

Both precision and standard grade products can be prepared for cleanroom compatibility. Preparation



involves material changes, element modification and cleanroom compatible lubricants. MX80L and MX80S stages with this option are class 10 cleanroom compatible. When applying an XY or XYZ combination in a cleanroom environment, moving wires need to be considered - please consult a Parker application engineer.

System orthogonality option Order codes: Sx

In any multi-axis positioning system, the perpendicular alignment of the axes must be clearly specified. "Degree of orthogonality" defines the perpendicular alignment of axis one to another. The MX80 offers two choices for orthogonality. As standard, per-

pendicularity is held to within 60 arc seconds. For more exacting applications the MX80 can be option



can be optioned for 15 arc seconds orthogonality.

Z-axis bracket accessory

Lightweight aluminium Z-brackets are available for easy construction of vertical axis combinations.

Low ESD finish

Order codes: Rxx

An optional low ESD electroless nickel or Armoloy coating is offered



for improved electrically conductivity, providing a low resistance to ground path for electric discharge.

Environmental protection option

Both precision and standard grade units have a hard coat protective finish. The precision units have a hard coat (Rc 78) satin chrome finish, and the standard units have a low luster black anodized finish.



Standard model order numbers: 25 & 50 mm: 002-2238-01

 100 & 150 mm:
 002-2240-01

 Order number with ESD-protection:
 5 & 50 mm:
 002-2239-01

 100 & 150 mm:
 002-2241-01

MX80S Dimensions

Dimensions [mm]



Travel					Dimensio	ons [mm]				
ITaver	Α	В	С	D	E	F	G	Н	J	K
25	80	15	5	70	—	—	22.5	27.5	6	4
50	80	15	5	70	—	—	22.5	27.5	6	4
100	160	30	10	35	70	35	62.5	67.5	10	8
150	210	30	5	65	70	65	87.5	92.5	14	8

Mounting

Stepper motor





Model	Stack	NEMA	L [mm]
Stepper motor	1 2 3	11	42.0 50.0 61.5
Servo motor	1	16	83.6

MX80M Features

www.parker-eme.com/mx80m

MX80M Free Travel and Micrometer Driven Stages

- Precision cross roller bearings
- Optional clean room preparation
- Optional low ESD coating
- Dowel holes in top & base
- Interchangable mounting with motorized MX80 models
- Positive position lock

The MX80M stages are offered as free travel or micrometer driven units with 25 mm or 50 mm travel. They include innovative tooling features to make mounting and precision alignment quicker and easier. A hardened steel master reference surface is provided along the side of the stage to allow fixturing or other tooling elements to be precisely aligned with the actual travel path. Dowel pin holes are provided on the carriage top for repeatable mounting or tooling. Also available are custom features such as a steel body design, vacuum prepped units, and anti cage creep bearings for high dynamic applications up to 150 mm travel.



MX80M Technical Data

	Unit	MX80M f	ree travel	MX80LM micr	ometer driven
		T01	T02	T01	T02
Travel	[mm]	25	50	25	50
Nominal load	[kg]	20	20	20	20
Axial force ⁽¹⁾					
Fa	[N]	_	—	44.1	44.1
F _b		—	—	5.9	9.8
Straight line accuracy (per 25 mm travel)	[µm]	2	2	2	2
Micrometer resolution					
0.001 in	-	-	-	Yes	Yes
0.01 mm		—	—	Yes	Yes
Digital micrometer					
0.00005 in	-	-	—	Yes	Yes
0.001 mm		—	—	Yes	Yes

 $^{\scriptscriptstyle (1)}$ $\,$ F_a (Force acting against micrometer)

 $F_{\scriptscriptstyle \rm b}$ (Force acting against spring)

MX80M Dimensions

Free travel (with position lock)



Standard micrometer (center drive shown)



Drive orientation	Travel [mm]	A [mm]		
Contor	25	182.2		
Center	50	231.4		
Cide	25	117.2		
Side	50	167.4		

Digital micrometer (side drive shown)



Drive orientation	Travel [mm]	A [mm]		
Contor	25	225.6		
Center	50	273.5		
Cide	25	160.6		
Side	50	209.5		

Dimensions [mm]



MX80 Series Ordering Information

MX80L Ordering Information

Fill in an order code from each of the numbered fields to create a complete model order code.

								8						
Order example	MX80L	T02	Μ	Р	D11	H3	L2	CM08	Z 3	E7	R1	A1	X1	S1

1	Series		9	Z cha	nnel location
	MX80L			Z1	None
2	Travel -	mm		Z 3	Center position
-	T01	25	10	Digita	l linear encoder option
	T02	50		E1	None
	т03	100		E2	1.0 µm resolution
	T04	150		E3	0.5 µm resolution
	T05	200		E4	0.1 µm resolution
	_			E7	Sine Cosine V_{ss} (for C3F12)
3	Mounti	-		E8	0.02 µm resolution (20 nm)
	М	Metric		E9	0.01 µm resolution (10 nm)
4	Grade				
	S	Standard	11	Finish R1	Standard finish (black anodized)
	Ρ	Precision (not available with T05 travel)		R2	Cleanroom preparation
5	Drive ty				Low ESD finish
_	Dive ty D1	None - free travel/idler		R10 R20	Low ESD finish & cleanroom preparation
	D11	4 pole (25 & 50 mm travel only)		n 20	Low ESD Infish & cleanfooth preparation
	D13	8 pole (100, 150 & 200 mm travel only)	12	Digita	l drive
				A1	None
6	Home s		13	Additi	onal options
	H1	None - for Drive type D1	10	X1	None
	H2	N.C., sinking		X2	Z-axis pneumatic counter balance*
	H3	N.O., sinking		* Not	available with T05 Travel
7		imit sensor	14	Ortho	gonality
	L1	None - for Drive type D1		S1	None (single-axis)
	L2	N.C., sinking		S2	X-axis base unit (cables @ 12 o'clock)
	L3	N.O., sinking		S3	Y-axis 60 arcsec (cables @ 3 o'clock)
				S 4	Y-axis 60 arcsec (cables @ 9 o'clock)
8	Cable o			S5	Y-axis 15 arcsec (cables @ 3 o'clock)
	CM03	None - for Drive type D1		S 6	Y-axis 15 arcsec (cables @ 9 o'clock)
	CM04	High-flex cables with ViX connector (1 m)			
	CM05	High-flex cables with ViX connector (3 m)			
	CM06	High-flex cables with ViX connector, no limit/ home cable (1 m)			
	CM07	High-flex cables with ViX connector, no limit/ home cable (3 m)			
	CM08*	High-flex cables with Compax3 connector (1 m)			
	CM09*	High-flex cables with Compax3 connector (3 m)			
	must				

MX80S Ordering Information

Fill in an order code from each of the numbered fields to create a complete model order code.

111 11 1	anoidei d	JOUE ITOTT	each or the	2	3	4	5	6 a com	piete 11	8	9	10	11	12	13	14	15	
Ord	ler exam	ple	MX80S	T04	M	P	K	D4	, M1	H3L3	CM08	E3	Z1	R1	A1	S1	X	
			mixeee	101			IX.	51		HOLO	Cinco					01		
										CN407	Ctonno	r moto	w 0 lim	ito wit			tor.	
1	Series									CM07	Steppe (3 m)	rmoto		IIIS WIL		onnec	LOF	
	MX80S									CM08	Steppe	r moto	or (no li	imits) v	vith ViX	conne	ector	
2	Travel -	mm									(1 m)							
_	T01	25							•	CM09				limits) with ViX connecto				
	T02	50								CM15	(3 m) 5 Servo motor, encoder & li				nite wit	h ViX c	on-	
	т03	100								CIVITS	nector (encou				,011-	
	T04	150								CM17	Servo n	. ,	encod	er (no	limits) v	vith Vi>	<	
											connec	tor (3 i	m)					
3	Mounting M Metric						10 Digital option											
								E1	None									
4	Grade									E2	1.0 µm	resolu	ition					
	S	Standa	ırd							E3	0.5 µm	resolu	ition					
	P	P Precision* Must order E3 or E4 digital option to meet catalog						E4	0.1 µm	resolu	ition							
		order E3 fication.	or E4 digita	al optio	n to me	et cat	alog			E5	5.0 μm	resolu	ition					
_										E7	Sine ou							
5	Bearing			allara					l									
	-	J Standard cross rollers K ACS cross roller						11 Z channel location										
										Z1 Z3	None	nooitia						
6		vpe (lead	-	(1)						23	Center	positic	ווכ					
	D1 D2		_eadscrev eadscrew						12	Finish								
	D2 D3		leadscrew							R1	Standa				dized)			
	D0 D4		ballscrew ⁽²							R2 R10	Cleanro Low ES			tion				
		tandard g	grade (2) or	nly prec						R20	Low ES			eanroc	m nrer	aration	h	
	(3) Not a	vailable w	/ith 1- or 2-	stack s	stepper	moto	r.			-				eanioc	in bieb	aration	'	
7	Motor								13	-								
	MO		notor, non		-			-		A1	None							
	M1NEMA 16 flange, (none motor, none coupling)M14LV111 (Steppermotor, 1 stack, NEMA 11)				14	Orthogo	onality											
	M14 M15		(Steppermo (Steppermo							S1	None (s	ingle-	axis)					
	M16		(Steppermo							S2	X-axis k	base u	init (ca	bles @	12 o'c	lock)		
	M21	-	notor (1 sta				,			S 3	Y-axis 6	60 arcs	sec (ca	ables @) 3 o'clo	ock)		
0										S 4	Y-axis 6	60 arcs	sec (ca	ables @	9 o'clo	ock)		
8	Limit/ho H1L1	ome sw None	icnes							S5	Y-axis 1	5 arcs	sec (ca	ables @	3 o'clo	ock)		
	H2L2		ome/N.C.	limit						S6	Y-axis 1							
	H2L2		ome/N.O.															
		_	ome/N.C.						15	Require	d desigi	nator						
	H3L2									X1								
	H3L3	IN.U. NO	ome/N.O.	IIITIIT														
_	A 1 1																	
9	-		high-flex)														
	CM01	None		a ·		(A)												

CM02 Limits (only) with flying leads (1 m)
CM03 Limits (only) with flying leads (3 m)
CM04 Limits (only) with ViX connector (1 m)
CM05 Limits (only) with ViX connector (3 m)
CM06 Stepper motor & limits with ViX Connector (1 m)

MX80M Ordering Information Fill in an order code from each of the numbered fields to create a complete model order code.

0	order	code from ea				mp	lete mo				plete model order code.
			1	2	3		4				
е	xam	ple	MX80M	T02	М	_	S	S C2	S C2 D22	S C2 D22 R1	S C2 D22 R1 X4
er	ries										
	80M										
' a	vel -	mm									
)1		25									
)2	2	50									
-											
O	unti	Metric									
		Wietho									
ra	ade	Ctondord									
		Standard									
	be	NI (
1			e travel/idler								
C2 Center drive C3 Lateral drive											
3		Lateral dri	ive								
ri	ve ty	/ре									
1		None									
2(0	Metric mid	crometer								
2	1	English m	icrometer								
22	2	Digital mid	crometer								
n	ish										
1		Standard	finish (black a	nodized)							
2		Cleanroor	n preparation								
R10 Low ESD finish											
R20 Low ESD finish & cleanroom preparation											
<u>م</u>		ptions									
1		None									
4		With lock									
xi	is de	signator									
S1None (single-axis)S2X-axis base unit (micrometer @ 12 o'clock)											
S3 Y-axis 60 arcsec (micrometer @ 3 o'clock)											
4		Y-axis 60	arcsec (microi	meter @ 9	o'clock)						
5		Y-axis 15	arcsec (microi	meter @ 3	o'clock)						

Y-axis 15 arcsec (micrometer @ 3 o'clock) **S**6 Y-axis 15 arcsec (micrometer @ 9 o'clock)



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Parker Worldwide

AE – UAE, Dubai Tel: +971 4 8127100 parker.me@parker.com

AR – Argentina, Buenos Aires Tel: +54 3327 44 4129

AT – Austria, Wiener Neustadt Tel: +43 (0)2622 23501-0 parker.austria@parker.com

AT – Eastern Europe, Wiener Neustadt Tel: +43 (0)2622 23501 900 parker.easteurope@parker.com

AU – Australia, Castle Hill Tel: +61 (0)2-9634 7777

AZ – Azerbaijan, Baku Tel: +994 50 2233 458 parker.azerbaijan@parker.com

BE/LU – Belgium, Nivelles Tel: +32 (0)67 280 900 parker.belgium@parker.com

BR – Brazil, Cachoeirinha RS Tel: +55 51 3470 9144

BY – Belarus, Minsk Tel: +375 17 209 9399 parker.belarus@parker.com

CA – Canada, Milton, Ontario Tel: +1 905 693 3000

CH – Switzerland, Etoy Tel: +41 (0)21 821 87 00 parker.switzerland@parker.com

CL – Chile, Santiago Tel: +56 2 623 1216

CN – China, Shanghai Tel: +86 21 2899 5000

CZ – Czech Republic, Klecany Tel: +420 284 083 111 parker.czechrepublic@parker.com

DE – Germany, Kaarst Tel: +49 (0)2131 4016 0 parker.germany@parker.com

DK – Denmark, Ballerup Tel: +45 43 56 04 00 parker.denmark@parker.com

ES – Spain, Madrid Tel: +34 902 330 001 parker.spain@parker.com **FI – Finland,** Vantaa Tel: +358 (0)20 753 2500 parker.finland@parker.com

FR – France, Contamine s/Arve Tel: +33 (0)4 50 25 80 25 parker.france@parker.com

GR – Greece, Athens Tel: +30 210 933 6450 parker.greece@parker.com

HK – Hong Kong Tel: +852 2428 8008

HU – Hungary, Budapest Tel: +36 1 220 4155 parker.hungary@parker.com

IE – Ireland, Dublin Tel: +353 (0)1 466 6370 parker.ireland@parker.com

IN – India, Mumbai Tel: +91 22 6513 7081-85

IT – Italy, Corsico (MI) Tel: +39 02 45 19 21 parker.italy@parker.com

JP – Japan, Tokyo Tel: +81 (0)3 6408 3901

KR – South Korea, Seoul Tel: +82 2 559 0400

KZ – Kazakhstan, Almaty Tel: +7 7272 505 800 parker.easteurope@parker.com

MX – Mexico, Apodaca Tel: +52 81 8156 6000

MY – Malaysia, Shah Alam Tel: +60 3 7849 0800

NL – The Netherlands, Oldenzaal Tel: +31 (0)541 585 000 parker.nl@parker.com

NO – Norway, Asker Tel: +47 66 75 34 00 parker.norway@parker.com

NZ – New Zealand, Mt Wellington Tel: +64 9 574 1744

PL – Poland, Warsaw Tel: +48 (0)22 573 24 00 parker.poland@parker.com **PT – Portugal,** Leca da Palmeira Tel: +351 22 999 7360 parker.portugal@parker.com

RO – Romania, Bucharest Tel: +40 21 252 1382 parker.romania@parker.com

RU – Russia, Moscow Tel: +7 495 645-2156 parker.russia@parker.com

SE – Sweden, Spånga Tel: +46 (0)8 59 79 50 00 parker.sweden@parker.com

SG – Singapore Tel: +65 6887 6300

SK – Slovakia, Banská Bystrica Tel: +421 484 162 252 parker.slovakia@parker.com

SL – Slovenia, Novo Mesto Tel: +386 7 337 6650 parker.slovenia@parker.com

TH – Thailand, Bangkok Tel: +662 717 8140

TR – Turkey, Istanbul Tel: +90 216 4997081 parker.turkey@parker.com

TW – Taiwan, Taipei Tel: +886 2 2298 8987

UA – Ukraine, Kiev Tel +380 44 494 2731 parker.ukraine@parker.com

UK – United Kingdom, Warwick Tel: +44 (0)1926 317 878 parker.uk@parker.com

US – USA, Cleveland Tel: +1 216 896 3000

VE – Venezuela, Caracas Tel: +58 212 238 5422

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Parker Hannifin GmbH Electromechanical Automation Robert-Bosch-Straße 22 D-77656 Offenburg, Germany +49 (0)781 / 509-0 +49 (0)781 / 509-98176 sales.automation@parker.com www.parker-eme.com 192-590015N6

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