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sealing & shielding





Electro-Hydraulic Pumps (EHP) for Mobile Applications







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 the application are met. The user must analyze all aspects of the application, follow applicable industry standards,
 and follow the information concerning the product in the current product catalog and in any other materials
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Parker Hannifin

The global leader in motion and control technologies

A world class player on a local stage

Global Product Design

Parker Hannifin has more than 40 years experience in the design and manufacturing of drives, controls, motors and mechanical products. With dedicated global product development teams, Parker draws on industry-leading technological leadership and experience from engineering teams in Europe, North America and Asia.

Local Application Expertise

Parker has local engineering resources committed to adapting and applying our current products and technologies to best fit our customers' needs.

Manufacturing to Meet Our Customers' Needs

Parker is committed to meeting the increasing service demands that our customers require to succeed in the global industrial market. Parker's manufacturing teams seek continuous improvement through the implementation of lean manufacturing methods throughout the process. We measure ourselves on meeting our customers' expectations of quality and delivery, not just our own. In order to meet these expectations, Parker operates and continues to invest in our manufacturing facilities in Europe, North America and Asia.

Electromechanical Worldwide Manufacturing Locations

Europe

Littlehampton, United Kingdom Dijon, France Offenburg, Germany Filderstadt, Germany Milan, Italy

Asia

Wuxi, China Jangan, Korea Chennai, India

North America

Rohnert Park, California Irwin, Pennsylvania Charlotte, North Carolina New Ulm, Minnesota



Offenburg, Germany

Local Manufacturing and Support in Europe

Parker provides sales assistance and local technical support through a network of dedicated sales teams and authorized technical distributors throughout Europe.

For contact information, please refer to the Sales Offices on the back cover of this document or visit www.parker.com



Milan, Italy



Littlehampton, UK



Filderstadt, Germany



Dijon, France

Electro-Hydraulic Pumps - EHP

Overview

Description

The Electro-Hydraulic Pump (EHP) kits are designed for hybrid electric and all electric mobile applications. EHP systems consist of an **electric motor** directly coupled to an **hydraulic pump** controlled by a high performance mobile **hardened drive**.

Parker's global expertise in hydraulic, electric motor, and drive technologies is brought together in the EHP to create a system that has been optimally adapted to the customer requirements.

Selecting the required EHP could not be simpler. In fact, just three parameters are required to select the right EHP specification for the application.

These are:

- Battery Voltage
- Flow
- Pressure

They are part of the order code (page 21)

The standard system consist of a:

Low voltage drive (MC) or High voltage drive (MD) + Synchronous motor (GVM) or Low voltage induction motor + Hydraulic pump.

The EHP range benefits from high level of expertise in all of the different technologies.

Features

- Complete Electro-Hydraulic Pump solutions
- Pre engineered system with fully validated pressure, flow and voltage characteristics
- Wide range of motor/pump combinations with large voltage ranges to adapt to every battery pack
- Drives, Motors and Pumps perfectly mechanically matched (no need for extra adaptors)
- High efficiency and low inertia PMAC motors

Applications

- Electric power steering
 - Buses and Coaches
 - Vocational vehicles
- Electro-Hydraulic systems and circuits
 - Street sweepers
 - Construction
 - Material handling
 - Refuse trucks
 - Agricultural equipments

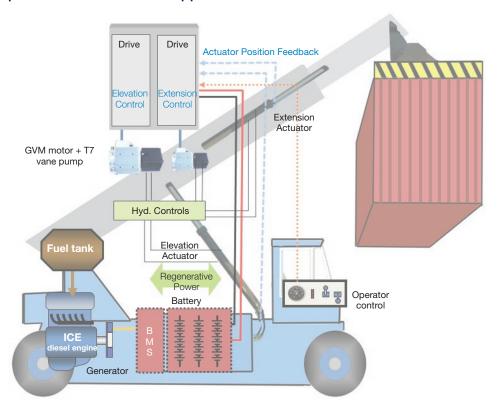


Technical Characteristics

Model	EHP						
Motor type	GVM Permanent Magnet AC synchronous motor (PMAC) or low voltage induction motors						
Pump type	Parker Hydraulic Vane pumps (axial piston, bent axis, gear pumps on request) or Helical Gear pumps						
Rated voltage	24 to 800 VDC						
Hydraulic power	2 kW to 145 kW						
Flow range	up to 300 l/min						
Pressure range	up to 310 bar						
Protection (motor + pump)	IP6K9K as standard with GVM servomotors Up to IP65 with induction motors						
Marking	CE						

EHP a New Concept

System Example in a Reach Stacker Application



This illustration shows a typical EHP system that is used to power hydraulic implements.

In this case, the electronics are not used for the main traction drive, but to facilitate energy savings in the elevation and extension lift and lower cycle. Using two variable speed PMAC servo motors coupled to fixed displacement hydraulic pumps, the system controls the elevation and extension movements of the arm under load. The ICE is producing electric power through a generator to charge the battery. When the battery is charged (ensured by the Battery Management System), moving the container becomes independent from the ICE.

When lowering, the EHP converts the energy, storing it in the battery, where it will be used to assist the next lift operation without ICE intervention.

The EHP systems manage the regeneration and charging functions. The net result is a very efficient vehicle that recovers considerable energy amount that would previously have been dissipated as heat.

The maximum power level required on the ICE side is lower as part of it is averaged (no more peak power to manage the hydraulics as the battery provide power as well) and because of regenerative mode, so that it allows the ICE size to be reduced, the fuel consumption and the emission level too.

By decoupling mechanical and hydraulic power through EHP concept it is possible to comply with the ever more stringent emission and noise level directives.

When comparing the fixed displacement pump technology with variable speed electric motors, to the usual load

sensing (LS) variable displacement pump technology fitted on the ICE, there is significant saving of 20 to 30 bars during movements and stand-by, and no more hydraulic lines.

Benefits:

- Quick and easy product selection (complete system fully determined through pressure, flow and voltage values)
- Highly reliable components giving peace of mind (drives, motors and pumps perfectly matched, no need for extra adaptors)
- Single supplier making sourcing simple (EHP kit is a multi-technology Parker solution)
- High Flexibility (wide range of motor/pump combinations adapted to every battery pack)
- High reliability (specific performing area determined through drive configuration)
- Reduced fuel consumption and emissions
- Dynamic performance delivers instantly available hydraulic power (low inertia PMAC motors and vane pumps)
- Quiet operation
- Downsizing of the power system (ICE)
- Higher global efficiency (regenerative system)

EHP - PMAC motors

Technical Characteristics

Part Number	Max. pressure [bar]	Max. flow [l/min]	Cont. pressure [bar]	Cont. flow [l/min]	Battery Voltage [VDC]	Motor Cooling	Water Glycol min flow [l/min]	Length A [mm]	see figure	Weight [kg] (motor+pump)
EHP-002V190-013-PM024-001	190	13	73	8	24	Air	-	363.5	1	25.5
EHP-003V210-015-PM024-001	210	15	75	8.5	24	Air	-	413.5	1	30
EHP-004V100-033-PM024-001	100	33	35	25	24	Air	-	363.5	1	25.5
EHP-005V285-019-PM024-001	285	19	90	11	24	Air	-	372.5	2	47.5
EHP-006V200-025-PM024-001	200	25	90	20	24	Air	-	372.5	2	47.5
EHP-008V200-025-PM024-001	200	25	68	25	24	Air	-	372.5	2	47.5
EHP-008V270-025-PM024-001	270	25	90	18	24	Air	-	423.5	2	56.5
EHP-009V210-030-PM024-001	210	30	67	25	24	Air	-	423.5	2	56.5
EHP-006V190-023-PM048-001	190	23	30	20	48	Air	-	363.5	1	25.5
EHP-007V225-023-PM048-001	225	23	75	20	48	Air	-	413.5	1	30
EHP-010V270-030-PM048-001	270	30	85	22	48	Air	-	372.5	2	47.5
EHP-016V300-044-PM048-001	300	44	75	33	48	Air	-	423.5	2	56.5
EHP-013V275-040-PM072-001	275	40	130	29	72	Water	1.65	413.5	1	30
EHP-029V195-135-PM096-001	195	135	64	90	96	Water	2.75	521	4	82
EHP-029V235-110-PM096-001	235	110	78	75	96	Water	2.75	521	4	82
EHP-034V290-090-PM096-001	290	90	92	70	96	Water	2.75	504.5	3	79
EHP-036V095-280-PM096-001	95	280	31	230	96	Water	2.75	521	4	82
EHP-015V212-050-PM320-001	212	50	96	40	320	Water	1.2	372.5	2	47.5
EHP-016V267-040-PM320-001	267	40	122	30	320	Water	1.2	372.5	2	47.5
EHP-027V310-060-PM320-001	310	60	175	50	320	Water	2	453.5	3	70
EHP-030V075-330-PM320-001	75	330	37	210	320	Water	2	470	4	73
EHP-029V204-120-PM320-001	204	120	100	80	320	Water	2	453.5	3	70
EHP-028V310-075-PM320-001	310	75	156	45	320	Water	2	453.5	3	70
EHP-044V220-150-PM320-001	220	150	119	115	320	Water	3	521	4	82
EHP-047V130-270-PM320-001	130	270	70	220	320	Water	3	521	4	82
EHP-070V300-140-PM640-001	300	140	200	140	640	Water	5.5	674	4	109
EHP-091V300-220-PM640-001	300	220	144	165	640	Water	5.5	674	4	109
EHP-145V290-300-PM640-001	290	300	155	300	640	Water	7.37	776	4	127

Cooling: IEC34-6 Maximum temperature: 65 $^{\circ}$ C Maximum pressure: 5 bars Not all listed here, other combinations on request

Calculation of the RMS Pressure

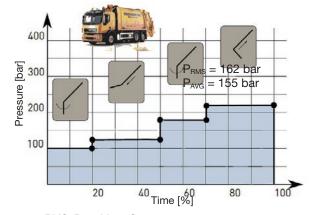
Select the correct EHP as follows:

- Identify the EHP which meets PEAK demand
- Ensure that the RMS pressure is lower than the continuous rating

Confirm the suitability of the selected EHP by calculating the required RMS pressure which the system will attain during the chosen cycle (see example asides).

$$P_{\text{RMS}} = \sqrt{\frac{1}{100}(P_1^2T_1 + P_2^2T_2 + P_3^2T_3 + P_4^2T_4)}$$

For thermal reasons (motor overheating), the RMS pressure value must be lower than the given EHP continuous value, even if the maximum instantaneous value can reach the maximum pressure value. In any case, the max pressure value possibly provided by the EHP must not be maintained for more than 10 seconds to avoid overheating.



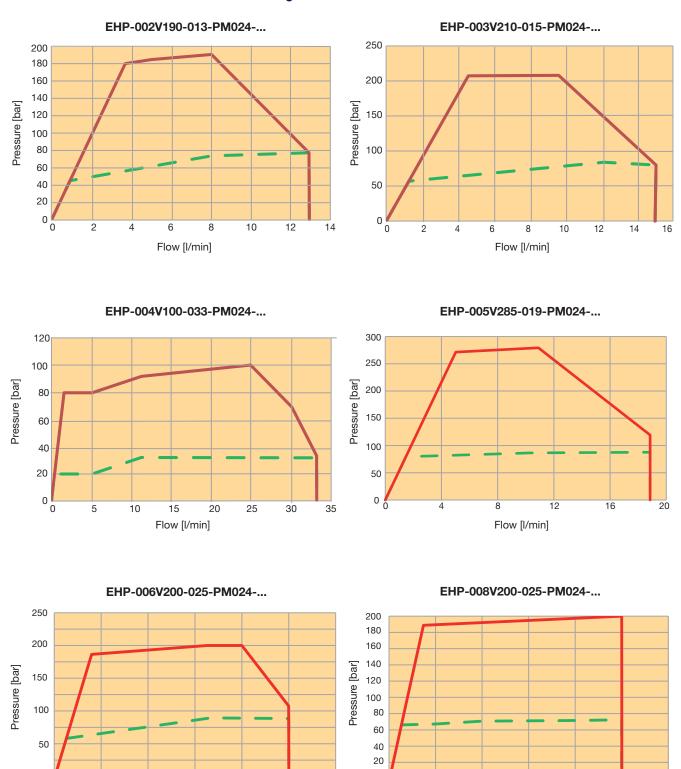
RMS: Root Mean Square AVG: Average

Pressure/Flow Curves for Low Voltage EHP

Flow [l/min]

Max. pressure value (intermittent duty)

Continuous pressure value or max. rms pressure value



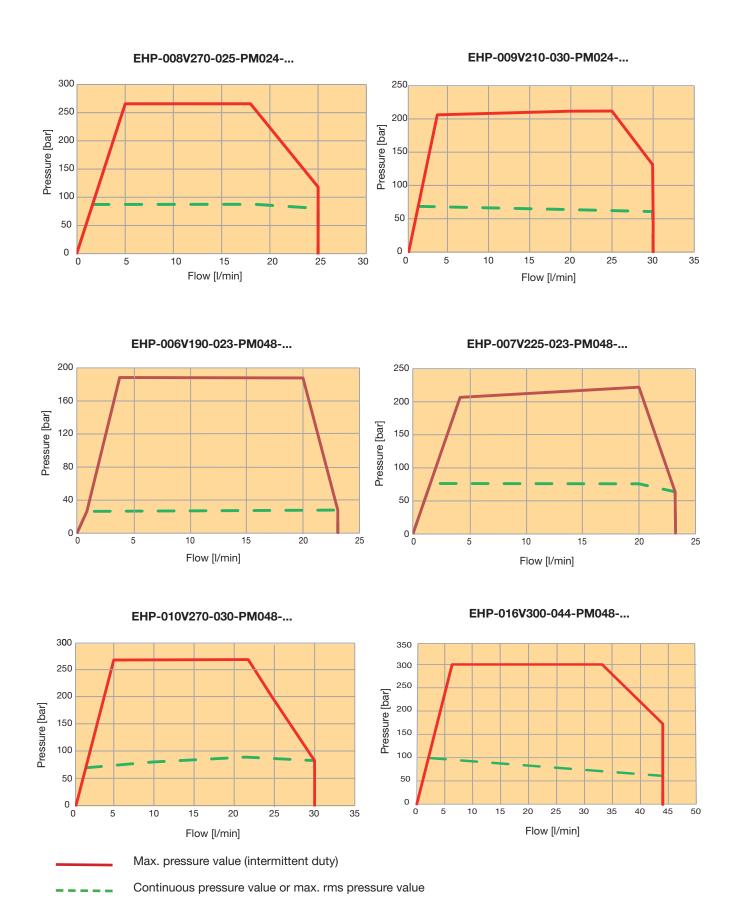
Data obtained with a pump internal leakage value calculated with 10 cSt (1 St = 1 cm²/s) oil viscosity (most severe operating conditions)

15

Flow [l/min]

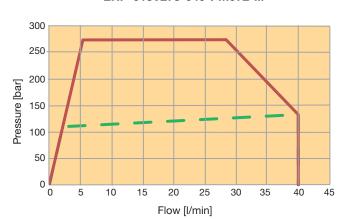
20

25

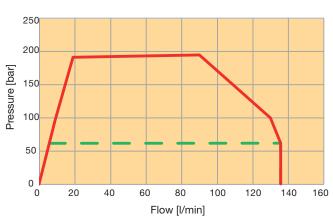


Pressure/Flow Curves for Low Voltage EHP

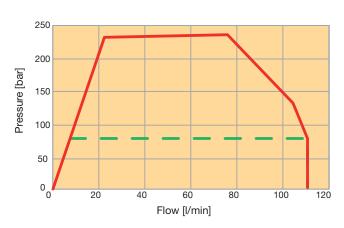
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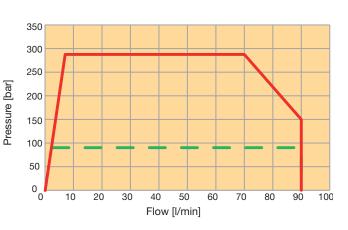
EHP-029V195-135-PM096-...



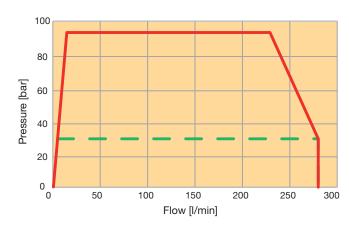
EHP-029V235-110-PM096-...



EHP-034V290-090-PM096-...



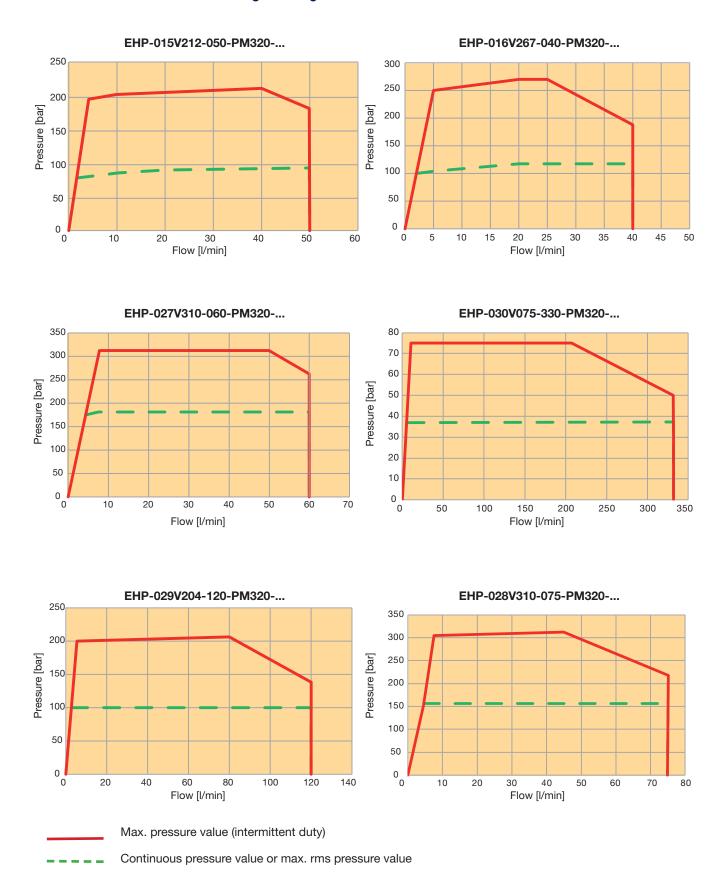
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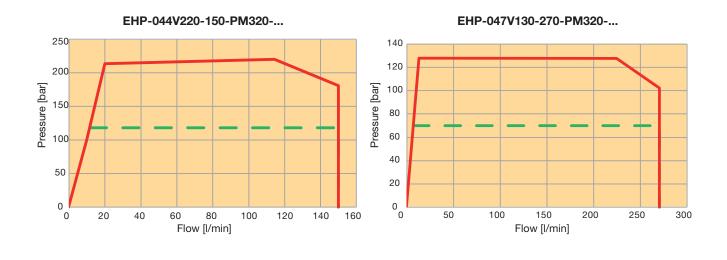


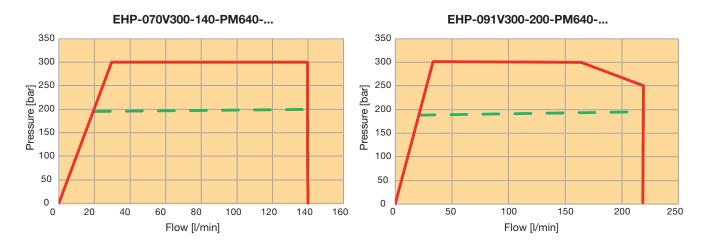
Max. pressure value (intermittent duty)

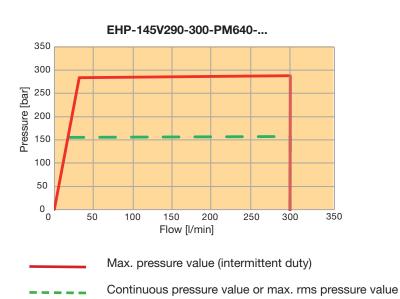
Continuous pressure value or max. rms pressure value

Pressure/Flow Curves for High Voltage EHP





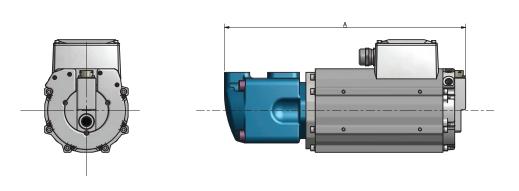




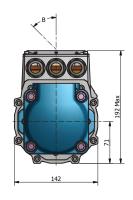
Dimensions

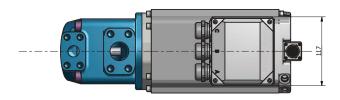
GVM142

Figure 1: GVM142_WC_T7AS





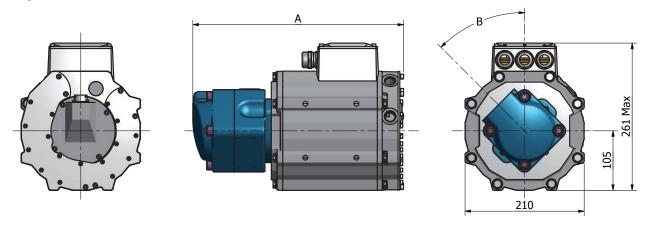




Dimensions

GVM210

Figure 2: GVM210_WC_T7AS



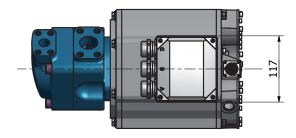
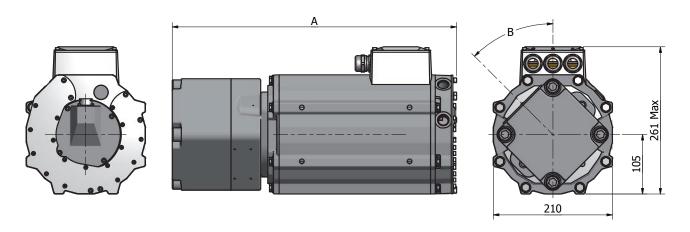


Figure 3: GVM210_WC_T7BS



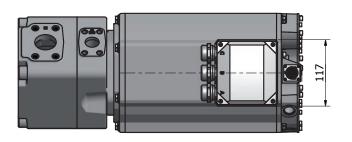
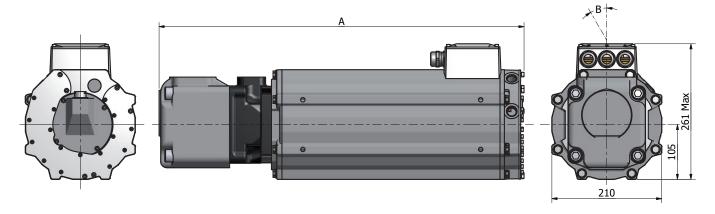


Figure 4: GVM210_WC_T7DS





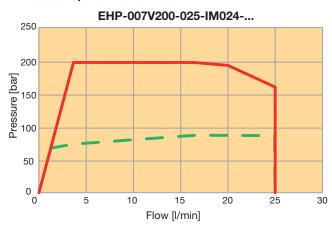
EHP - Induction Motors

Technical Characteristics

Part Number	Max. pressure [bar]	Max. flow [l/min]	Cont. pressure [bar]	Cont. flow [l/min]	Voltage [VDC]	Motor Cooling	Length A [mm]	Weight [kg] (motor+pump
EHP-007V200-025-IM024-001	200	25	90	25	24	Air	558.5	59.5

This EHP feature an IP65 induction motor. Other combinations on request.

Pressure/Flow Curves



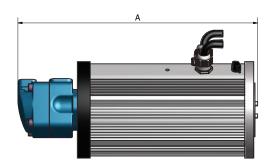
Max. pressure value (intermittent duty)

Continuous pressure value or max. rms pressure value

Data obtained with a pump internal leakage value calculated with 10 cSt (1 St = 1 cm²/s) oil viscosity (most severe operating conditions)

Dimensions









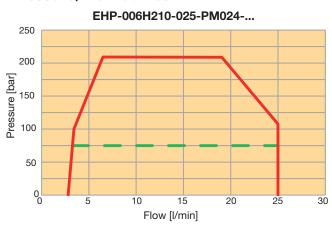
EHP - Helical Gear Pump

Technical Characteristics

Part Number	Max. pressure [bar]	Max. flow [l/min]	Cont. pressure [bar]	Cont. flow [l/min]	Voltage [VDC]	Motor Cooling	Length A [mm]	Weight [kg] (motor+pump
EHP-006H210-025-PM024-001	210	25	75	25	24	Air	385	25.5

This EHP feature a helical gear pump and a PMAC motor. Other combinations on request.

Pressure/Flow Curves



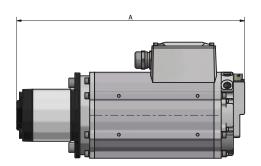
Max. pressure value (intermittent duty)

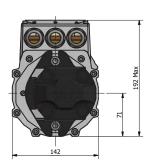
Continuous pressure value or max. rms pressure value

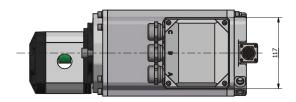
Data obtained with a pump internal leakage value calculated with 10 cSt (1 $St = 1 cm^2/s$) oil viscosity (most severe operating conditions)

Dimensions









EHP Component Descriptions

Low Voltage Drives - MC Drives

Description

Providing a motor control solution for battery systems between 24 and 96 VDC, the MC motor controllers provide OEMs with a superb combination of power, performance and functionality.

The compact dimensions and high efficiency of this controller make integration into very tight spaces a reality without sacrificing output performance.

It's design has been optimized to produce the lowest possible installed cost, whilst still maintaining superior reliability even in the most demanding applications.

Product Features

- IP65 protection class
- · Motor temperature sensor input
- Configurable CAN communication
- Parker IQAN compatible
- 5 configurable coil drive outputs
- · 2 configurable digital outputs
- 2 Analogue inputs / 6 Digital inputs

For more information see catalogue 192-300107



Model	MC
Motor type	PMAC + ACIM
Nominal voltage	2496 VDC
Max 2 min current	800 Arms
Max 2 min power	60.6 kVA
Protection	IP65
Efficiency	97 %
Operating Temperature	-4050 °C
Cooling Options	Air-cooled/cold plate

High Voltage Drives - MD Drives

Description

With a compact, rugged and cost effective design these reliable controllers are intended to meet the high performance requirements of on-road and off-road electric vehicles (EV) and Hybrid Electric Vehicles (HEV) Its high voltage range, up to 800VDC, is well matched to the needs of the automotive and commercial transport markets. The same hardware platform handles both AC Induction and Permanent Magnet AC motor technologies.

Product Features

- Up to 800 VDC peak supply voltage
- Advanced flux vector control
- Integrated logic circuit
- Includes an additional dedicated safety supervisory processor
- · Safety interlock pulsed enable signal
- · Autocheck system diagnostic
- Hardware & software failsafe watchdog operation



Model	MC
Motor type	PMAC + ACIM
Nominal voltage	up to 800 VDC
Max 10 sec. current	780 Arms
Peak power output *	225 kW
Continuous power output *	90 kW
Protection	IP6K9K and IP67
Operating Temperature	-40+65 °C
Cooling	Water cooled

^{*} with a cooling liquid temperature of 65°C

For more information see catalogue 192-300107

Global Vehicle Motor - GVM Series

Description

PMAC servomotors offer the best solution to meet the requirements of vehicle duty performance. The torque density and speed capabilities of Parker Permanent Magnet AC motors (PMAC) combined with a voltage matched drive provide the speed and torque required to achieve breakthrough performance in a variety of vehicle platforms.

The adapted nominal voltage range 24 - 800 VDC depending on the drive. IP6K9K protection when assembled with a pump.

Product Features

- High efficiency (PMAC servomotor)
- Compact (High power density)
- Can be used either as motor or generator

For more information see catalogue 192-300108



Model	GVM
Magnet materials	Rare earth magnets
Ambient temperature*	liquid cooled: -40+120 °C natural convection: -40+65 °C
Random Vibration	0.1 g ² /Hz in frequency range 52000 Hz (12 g rms – 3 x 8h)
Operational Shock	25 g, 11 ms, 3 x 6 (with 2 directions per axis)
Thermal protection	1 PTC probes and 1 KTY84-130 sensor

^{*} with resolver as feedback

Low Voltage Induction Motor - CFR Series

Description

Available for 24 VDC to 96 VDC drive operation voltage, Parker's ruggedised induction motors can be supplied as part of a complete mobile system with a preconfigured and tested mobile drive.

Typically adapted for Electro-Hydraulic-Pump, they are commonly used in steering applications.



Product Features

- · Low voltage induction motor
- Speed up to 3500 min⁻¹
- Torque up to 150 Nm

Model	CFR
Туре	Induction motor
Voltage	24 VDC to 96 VDC (MC drive)
Power	Up to 40 kW
Protection	IP20 to IP65

Vane Pump - T7 Exx Series

Description

Parker vane pumps are especially suited to variable speed applications. They enable very quick changes in pressure at a very high flow rate reproducibility and at a low noise level. It is particularly modification and service friendly. The wide range of designs (displacement, connections, etc.) offers the best preconditions for individual solutions tailored to a customer's requirements.

Product Features

- High efficiency (can even be used at low speeds)
- High pressure capabilities up to 300 bar, in a small size envelope, reducing installation costs and delivering an extended service life
- Wide speed range (up to 3000 min⁻¹)
- Specially designed to be quiet in operation reducing overall noise levels from the vehicle
- · Very long service life with constant performances
- Very low inertia (dynamic response to fit the application demand)

For more information see catalogue HY29-0110



Model	T7
Pump type	Vane pumps
Displacement range	Size A: 5.824.9 ml/rev Size B: 5.850.0 ml/rev Size D: 44.0137.5 ml/rev
Pressure range	Size A: up to 300 bar max Size B: up to 320 bar max Size D: up to 300 bar max

An oil filtering system has to be placed on the pump outlet. No filter or strainer is allowed at the inlet side.

Helical Gear Pump - HGP Series

Description

New gear pump generation capable to reduce as much as possible the acoustic emissions and the consequent vibration level.

Product Features

- Low noise
- High volumetrical efficiency
- Wide speed range (up to 3000 min⁻¹)
- · Intermittent operation at high pressure and low speed
- SAEA mounting interface



Model	GR
Pump type	Helical gear pumps
Displacement range	HGP-GR33: 1018 ml/rev HGP-GR38: 1628 ml/rev
Max continuous operating pressure	275 bar

An oil filtering system has to be placed on the pump outlet. No filter or strainer is allowed at the inlet side.

Order Code

	1		2	3	4		5		6	7		8
Order example	EHP	-	010	V	270	-	030	-	PM	048	-	001

1	Series name			
	EHP	Electro Hydraulic Pump		
2	Hydraulic power (max. power in kW)			
	010	10 kW (as an example)		
3	Pump t	type (fixed displacement only)		
	V	Vane (standard)		
	Α	Axial piston (on request)		
H Helica		Helical gear pump (esteering)		
	В	Bent axis (on request)		
	G	Gear (on request)		
4	Hydraulic pressure (max. pressure in bar)			
	270	270 bar (as an example)		
5	Hydraulic flow (max. flow in I/min)			
	030	30 l/min (as an example)		
	@continuous pressure - nmax motor speed x displacement			
6	Motor type			
	IM	Induction Motor		
	PM	Permanent magnet Motor (standard)		
7	Battery Voltage (nominal voltage in VDC)			
	048	48 VDC (as an example)		
8	Unique Designation			
	angular position of the input hole = B			

(please see drawing - vane pump side)

	GVM142 GVM		1210		
	SAE A	SAE A/B	SAEC		
xx1	0° trigo	45° trigo	0° trigo		
xx2	90° trigo	135° trigo	90° trigo		
хх3	180° trigo	225° trigo	180° trigo		
xx4	270° trigo	315° trigo	270° trigo		

Note:

The three needed paramaters determining the EHP characteristics are appearing in the product code:
Pressure (4) Flow (5) Voltage (7)

Motor Pumps - MP

On request Parker is able to provide an Electro Hydraulic Pump without the drive according to the following part number. Final performances as output pressure/flow will be under the custormer responsibility.

Order Code

	1	2	3	4	5	6		7		8
Order example	MP	142	100	ZQ	W	Α	-	T7ASE11	-	001

1	Series				
	MP	Motor Pump			
2	Frame				
	142	Outer diameter of GVM motor in millimeter			
3	Stack				
	100	Number of magnetic segments in millimeter. See configurable for frame-specific lengths			
4	Winding				
	ZQ	Winding			
5	Cooling				
	W	Water cooling tubes populated			
	N	Natural convection			
6	Feedback				
	Α	Resolver for HV drives			
	L	Sin/Cos for LV drives			
7	Pump type				
	T7ASE11	Based on type and displacement			
8	Options				
	001	Cf EHP			



At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 00800 27 27 5374

Parker's Motion & Control Technologies



Aerospace **Key Markets**

Aftermarket services Commercial transports Engines General & business aviation Helicopters Launch vehicles Military aircraft Power generation Regional transports Unmanned aerial vehicles

Kev Products

Control systems & actuation products Fingine systems & components Fluid conveyance systems & components Fluid metering, delivery & atomization devices Fuel systems & components Fuel tank inerting systems Hydraulic systems & components Thermal management Wheels & brakes



Climate Control

Key Markets

Agriculture Air conditioning Construction Machinery Food & beverage Industrial machinery Life sciences Oil & gas Precision cooling Process Refrigeration Transportation

Key Products

Accumulators Advanced actuators CO₂ controls Electronic controllers Filter driers Hand shut-off valves Heat exchangers Hose & fittings Pressure regulating valves Refrigerant distributors Safety relief valves Smart pumps Solenoid valves Thermostatic expansion valves



Electromechanical Key Markets

Aerospace Factory automation Life science & medical Machine tools

Packaging machinery Paper machinery Plastics machinery & converting Primary metals Semiconductor & electronics

Textile Wire & cable

Key Products

AC/DC drives & systems Electric actuators, gantry robots Electrohydrostatic actuation systems Electromechanical actuation systems Human machine interface Linear motors Stepper motors, servo motors, drives & controls Structural extrusions



Filtration

Key Markets

Aerospace Food & beverage Industrial plant & equipment Life sciences Marine Mobile equipment Oil & gas Power generation & renewable energy Process Transportation Water Purification

Key Products

Analytical gas generators Compressed air filters & dryers Engine air, coolant, fuel & oil filtration systems Fluid condition monitoring systems Hydraulic & lubrication filters Hydrogen, nitrogen & zero air generators Instrumentation filters Membrane & fiber filters Microfiltration Sterile air filtration Water desalination & purification filters &



Fluid & Gas Handling

Key Markets

Aerial lift

Agriculture Bulk chemical handling Construction machinery Fond & heverage Fuel & gas delivery Industrial machinery Life sciences Marine Mining Mobile Oil & gas Renewable energy Transportation

Key Products

Check valves

Connectors for low pressure fluid conveyance Deep sea umbilicals Diagnostic equipment Hose couplings Industrial hose Mooring systems & power cables PTFE hose & tubing Quick couplings Rubber & thermoplastic hose Tube fittings & adapters Tubing & plastic fittings



Hydraulics

Key Markets Aerial lift

Agriculture Alternative energy Construction machinery Forestry Industrial machinery Machine tools Marine Material handling Mining Oil & gas Power generation Refuse vehicles Renewable energy Truck hydraulics Turf equipment

Key Products

Accumulators Cartridge valves Electrohydraulic actuators Human machine interfaces Hybrid drives Hydraulic cylinders Hydraulic motors & numps Hydraulic systems Hydraulic valves & controls Hydrostatic steering Integrated hydraulic circuits Power units Rotary actuators Sensors



Pneumatics

Key Markets

Aerospace Conveyor & material handling Factory automation Life science & medical Machine tools Packaging machinery Transportation & automotive

Key Products Air preparation

Brass fittings & valves Manifolds Pneumatic accessories Pneumatic actuators & grippers Pneumatic valves & controls Quick disconnects Rotary actuators Rubber & thermoplastic hose & couplings Structural extrusions Thermoplastic tubing & fittings

Vacuum generators, cups & sensors



Process Control

Key Markets

Rionharmaceuticals Chemical & refining Food & beverage Marine & shipbuilding Medical & dental Microelectronics Nuclear Power Offshore oil exploration Oil & gas Pharmaceuticals Power generation Pulp & paper Steel Water/wastewater

Kev Products Analytical Instruments Analytical sample conditioning products & systems Chemical injection fittings & valves Fluoropolymer chemical delivery fittings, valves & pumps High purity gas delivery fittings, valves, regulators & digital flow controllers Industrial mass flow meters/ controllers Permanent no-weld tube fittings Precision industrial regulators & flow controllers Process control double block & bleeds Process control fittings, valves, regulators & manifold valves



Sealing & Shielding

Key Markets

Aerospace Chemical processing Consumer Fluid power General industria Information technology Life sciences Microelectronics Military Oil & gas Power generation Renewable energy Telecommunications Transportation

Key Products

Dynamic seals Electro-medical instrument design & assembly EMI shielding Extruded & precision-cut, fabricated elastomeric seals High temperature metal seals Homogeneous & inserted elastomeric shapes Medical device fabrication & assembly Metal & plastic retained Shielded ontical windows Silicone tubing & extrusions Thermal management Vibration dampening

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